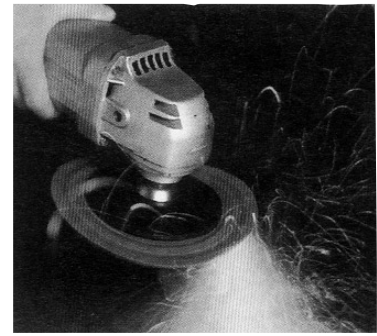
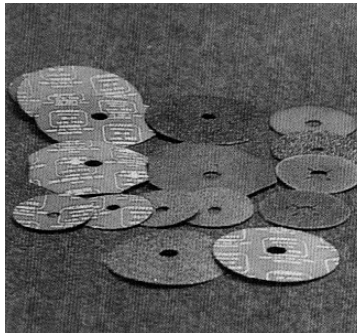


AA for finishing welded seam, car body and steel plate, etc..

CC for de-rusting, coating, baked enamel, casting on stone, concrete, wood, glass, FRP, etc..



■ Designation of Fibre Abrasive Discs (Example):

CC		14	TW-8	OCT	180x1.2x22.2	S
Abrasive	Grain size		Type of fibre board	Shape	Sizes (D x t x H)	Shape of Hole
AA	14	50	Internal Symbol. Sometimes Omitted	RD: Round	D: \varnothing 100, \varnothing 115, \varnothing 125, \varnothing 150, \varnothing 180, \varnothing 230 H: \varnothing 15.9, \varnothing 19.1, \varnothing 22.2, \varnothing 25.4 (t: Thickness of fibre board, sometimes omitted when it is standard)	S: Slitted Bore P: Plain Bore (Sometimes omitted when it is P)
CC	16	60		HEX: Hexagon		
	20	80		OCT: Octagon (Sometimes Omitted When it is RD)		
	24	100				
	30	120				
	36	150				
	40	180				
	46	220				

■ Standard Specifications and Sizes (Plain Bore)

Sizes	Specifications	Sizes	Specifications
100 x 15.9mm 4" x 5/8"	AA16, 20, 24, 30, 36, 40, 50, 60, 80, 100, 120, 150, 180, 220	125 x 22.2mm 5" x 7/8"	AA16, 20, 24, 30, 36, 40, 50, 60, 80, 100, 120, 150, 180, 220
	CC16, 20, 24, 30, 36, 40, 50, 60, 80, 100, 120, 150, 180, 220		CC16, 20, 24, 30, 36, 40, 50, 60, 80, 100, 120, 150, 180, 220
115 x 22.2mm 4-1/2" x 7/8"	AA16, 20, 24, 30, 36, 40, 50, 60, 80, 100, 120, 150, 180, 220	150 x 22.2mm 6" x 7/8"	AA16, 20, 24, 30, 36, 40, 50, 60, 80, 100, 120, 150, 180, 220
	CC16, 20, 24, 30, 36, 40, 50, 60, 80, 100, 120, 150, 180, 220		CC14, 16, 20, 24, 30, 36, 40, 50, 60, 80, 100, 120, 150, 180, 220
125 x 15.9mm 5" x 5/8"	AA16, 20, 24, 30, 36, 40, 50, 60, 80, 100, 120, 150, 180, 220	180 x 22.2mm 7" x 7/8"	AA16, 20, 24, 30, 36, 40, 50, 60, 80, 100, 120, 150, 180, 220
	CC16, 20, 24, 30, 36, 40, 50, 60, 80, 100, 120, 150, 180, 220		CC14, 16, 20, 24, 30, 36, 40, 50, 60, 80, 100, 120, 150, 180, 220

■ RECOMMENDED SAFE OPERATING PRACTICES

1. Always wear protective glasses, and dust proof mask when grinding with fibre discs.
2. Never use a disc for grinding with a backup pad which is worn or teared. The diameter of a proper backup pad should be smaller than the diameter of the fibre disc in use by 10mm to 30mm.
3. Make sure all the dimensions are correctly chosen, esp. the hole size should match with the diameter of the spindle.
4. It is better to apply fibre disc with an angle between 15 to 30 degrees, and it is important not to bump the fibre disc on the workpiece when grinding.
5. When storing, keep the fibre discs away from direct sun shine, high temperature, or too much or too less humidity.