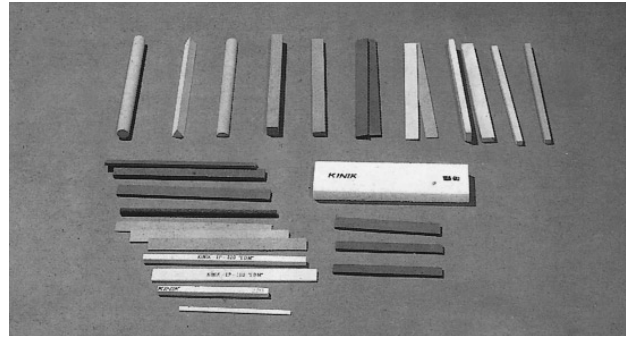
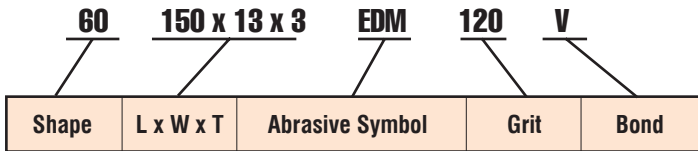


Applications:

For modifying, or polishing metal molds, cutting tools, or jigs. In order to prevent scratches and get better surface finish on workpiece.

Standard Marking (Example)



Standard Shapes & Sizes Available

Type 60 Square/Flat

| Standard Sizes (L x W) | |
|------------------------|------------|
| 100 x 3 | 4" x 1/8" |
| 100 x 6 | 4" x 1/4" |
| 100 x 8 | 4" x 5/16" |
| 100 x 10 | 4" x 3/8" |
| 100 x 13 | 4" x 1/2" |
| 100 x 16 | 4" x 5/8" |
| 150 x 6 | 6" x 1/4" |
| 150 x 10 | 6" x 3/8" |
| 150 x 13 | 6" x 1/2" |
| 150 x 19 | 6" x 3/4" |
| 150 x 25 | 6" x 1" |

Type 60 Rectangular/Flat

| Standard Sizes (L x W x T) | |
|----------------------------|-------------------|
| 100 x 3 x 1.5 | 4" x 1/8" x 1/16" |
| 100 x 6 x 1.5 | 4" x 1/4" x 1/16" |
| 100 x 13 x 1.5 | 4" x 1/2" x 1/16" |
| 100 x 13 x 3 | 4" x 1/2" x 1/16" |
| 100 x 25 x 13 | 4" x 1" x 1/2" |
| 150 x 6 x 1.5 | 6" x 1/4" x 1/16" |
| 150 x 13 x 1.5 | 6" x 1/2" x 1/16" |
| 150 x 13 x 3 | 6" x 1/2" x 1/8" |
| 150 x 13 x 6 | 6" x 1/2" x 1/4" |
| 150 x 13 x 10 | 6" x 1/2" x 3/8" |
| 150 x 19 x 6 | 6" x 3/4" x 1/4" |
| 150 x 25 x 3 | 6" x 1" x 1/8" |
| 150 x 25 x 6 | 6" x 1" x 1/4" |
| 150 x 25 x 13 | 6" x 1" x 1/2" |

Type 61 Triangular

| Standard Sizes (L x W) | |
|------------------------|------------|
| 100 x 6 | 4" x 1/4" |
| 100 x 8 | 4" x 5/16" |
| 100 x 10 | 4" x 3/8" |
| 100 x 13 | 4" x 1/2" |
| 100 x 16 | 4" x 5/8" |
| 150 x 6 | 6" x 1/4" |
| 150 x 10 | 6" x 3/8" |
| 150 x 13 | 6" x 1/2" |
| 150 x 19 | 6" x 3/4" |
| 150 x 25 | 6" x 1" |

**Type 62 Round
Type 63 Half Round**

| Standard Sizes (L x D) | |
|------------------------|------------|
| 100 x 3 | 4" x 1/8" |
| 100 x 6 | 4" x 1/4" |
| 100 x 8 | 4" x 5/16" |
| 100 x 10 | 4" x 3/8" |
| 100 x 13 | 4" x 1/2" |
| 150 x 6 | 6" x 1/4" |
| 150 x 10 | 6" x 3/8" |
| 150 x 13 | 6" x 1/2" |
| 150 x 19 | 6" x 3/4" |
| 150 x 25 | 6" x 1" |

Type 69K Knife Blade

| Standard Sizes (L x W x H) | |
|----------------------------|--------------------|
| 100 x 25 x 3 | 4" x 1" x 1/8" |
| 150 x 32 x 6 | 6" x 1-1/4" x 1/4" |

Type 69T Tapered Round

| Standard Sizes (L x D x D1) | |
|-----------------------------|--------------------|
| 100 x 8 x 1.2 | 4" x 5/16" x 3/64" |
| 100 x 10 x 3 | 4" x 3/8" x 1/8" |
| 100 x 13 x 6 | 4" x 1/2" x 1/4" |

Polishing Stone Types & Description

| Type | Color | Grit Size | Bond/Abrasive | Application |
|------|------------|--|----------------------------|---|
| EDM | Orange | 120, 180, 220 320, 400, 600 | Hard/ Al. Oxide | Specially formulated for EDM scale removal |
| FA | Light Grey | 150, 220, 320 400, 600, 800 1000 | Medium/ Al. Oxide | General Purpose on steel |
| MA | Yellow | 120, 220, 320 400, 600 | Semi-hard/ Al. Oxide | Well defined cutting edges and excellent shape |
| WT | Ivory | 120, 220, 320 400, 600, 800 | Semi-hard/ Al. Oxide | Oil filled, a fast cutting, minimize loading stones |
| C | Dark Grey | 120, 220, 300 400, 600, 1000 | Medium/ Silicon Carbide | Very fast cutting with rapid breakdown |
| GC | Green | 120, 220, 320 400, 600, 1000 | Medium/ Silicon Carbide | More sharp than C type stones |

Standard Specifications & Sizes

EDM Color-orange/brick red

| Shape | Size | #120 | #180 | #320 | |
|-------|-----------------|-------------------|------|------|---|
| ■ | 150 x 25 x 25mm | 6" x 1" x 1" | ○ | ○ | ○ |
| | 150 x 13 x 6 | 6" x 1/2" x 1/4" | ○ | ○ | ○ |
| | 150 x 13 x 3 | 6" x 1/2" x 1/8" | ○ | ○ | ○ |
| | 150 x 13 x 1.6 | 6" x 1/2" x 1/16" | ○ | ○ | ○ |
| | 150 x 10 x 10 | 6" x 3/8" x 3/8" | ○ | ○ | ○ |
| | 150 x 6 x 6 | 6" x 1/4" x 1/4" | ○ | ○ | ○ |
| | 150 x 6 x 3 | 6" x 1/4" x 1/8" | ○ | ○ | ○ |
| ▲ | 150 x 10 | 6" x 3/8" | ○ | ○ | ○ |
| | 150 x 6 | 6" x 1/4" | ○ | ○ | ○ |
| ● | 150 x 6 | 6" x 1/4" | ○ | ○ | ○ |

MA Color-yellow

| Shape | Size | #120 | #220 | #320 | #400 | #600 |
|-------|----------------|------------------|------|------|------|------|
| ■ | 150 x 13 x 6mm | 6" x 1/2" x 1/4" | ○ | ○ | ○ | ○ |
| | 150 x 13 x 3 | 6" x 1/2" x 1/8" | ○ | ○ | ○ | ○ |
| | 150 x 6 x 6 | 6" x 1/4" x 1/4" | ○ | ○ | ○ | ○ |
| | 150 x 6 x 3 | 6" x 1/4" x 1/8" | ○ | ○ | ○ | ○ |

FA Color-light grey

| Shape | Size | #150 | #220 | #320 | #400 | #600 | #800 | #1000 | |
|-------|-----------------|-------------------|-----------|------|------|------|------|-------|---|
| ■ | 150 x 25 x 25mm | 6" x 1" x 1" | ○ | ○ | ○ | ○ | ○ | ○ | |
| | 150 x 25 x 13 | 6" x 1" x 1/2" | ○ | ○ | ○ | ○ | ○ | ○ | |
| | 150 x 25 x 6 | 6" x 1" x 1/4" | ○ | ○ | ○ | ○ | ○ | ○ | |
| | 150 x 25 x 3 | 6" x 1" x 1/8" | ○ | ○ | ○ | ○ | ○ | ○ | |
| | 150 x 19 x 6 | 6" x 3/4" x 1/4" | ○ | ○ | ○ | ○ | ○ | ○ | |
| | 150 x 13 x 13 | 6" x 1/2" x 1/2" | ○ | ○ | ○ | ○ | ○ | ○ | |
| | 150 x 13 x 6 | 6" x 1/2" x 1/4" | ○ | ○ | ○ | ○ | ○ | ○ | |
| | 150 x 13 x 3 | 6" x 1/2" x 1/8" | ○ | ○ | ○ | ○ | ○ | ○ | |
| | 150 x 13 x 1.6 | 6" x 1/2" x 1/16" | ○ | ○ | ○ | ○ | ○ | ○ | |
| | 150 x 10 x 10 | 6" x 3/8" x 3/8" | ○ | ○ | ○ | ○ | ○ | ○ | |
| | 150 x 6 x 6 | 6" x 1/4" x 1/4" | ○ | ○ | ○ | ○ | ○ | ○ | |
| | 150 x 6 x 3 | 6" x 1/4" x 1/8" | ○ | ○ | ○ | ○ | ○ | ○ | |
| | 150 x 6 x 1.6 | 6" x 1/4" x 1/16" | ○ | ○ | ○ | ○ | ○ | ○ | |
| | ▲ | 150 x 10 | 6" x 3/8" | ○ | ○ | ○ | ○ | ○ | ○ |
| | | 150 x 6 | 6" x 1/4" | ○ | ○ | ○ | ○ | ○ | ○ |
| ● | 150 x 13 | 6" x 1/2" | ○ | ○ | ○ | ○ | ○ | ○ | |
| | 150 x 10 | 6" x 3/8" | ○ | ○ | ○ | ○ | ○ | ○ | |
| | 150 x 6 | 6" x 1/4" | ○ | ○ | ○ | ○ | ○ | ○ | |

38A Color-orange

| Shape | Size | #600 | |
|-------|-----------------|------------------|---|
| ■ | 100 x 25 x 13mm | 4" x 1" x 1/2" | ○ |
| | 100 x 13 x 3 | 4" x 1/2" x 1/8" | ○ |
| ■ | 100 x 13 | 4" x 1/2" | ○ |
| | 100 x 10 | 4" x 3/8" | ○ |
| | 100 x 8 | 4" x 5/16" | ○ |
| | 100 x 6 | 4" x 1/4" | ○ |
| ▲ | 150 x 19 | 6" x 3/4" | ○ |
| | 150 x 16 | 6" x 5/8" | ○ |
| | 100 x 13 | 4" x 1/2" | ○ |
| | 100 x 10 | 4" x 3/8" | ○ |
| | 100 x 8 | 4" x 5/16" | ○ |
| | 100 x 6 | 4" x 1/4" | ○ |
| ● | 100 x 13 | 4" x 1/2" | ○ |
| | 100 x 10 | 4" x 3/8" | ○ |
| | 100 x 8 | 4" x 5/16" | ○ |
| ● | 100 x 6 | 4" x 1/4" | ○ |
| | 100 x 13 | 4" x 1/2" | ○ |
| | 100 x 10 | 4" x 3/8" | ○ |
| ● | 100 x 8 | 4" x 5/16" | ○ |
| | 100 x 6 | 4" x 1/4" | ○ |

C Color-dark grey

| Shape | Size | #120 | #220 | #320 | #400 | #600 | #1000 |
|-------|-----------------|------------------|------|------|------|------|-------|
| ■ | 150 x 25 x 25mm | 6" x 1" x 1" | ○ | ○ | ○ | ○ | ○ |
| | 150 x 13 x 13 | 6" x 1/2" x 1/2" | ○ | ○ | ○ | ○ | ○ |
| | 150 x 13 x 6 | 6" x 1/2" x 1/4" | ○ | ○ | ○ | ○ | ○ |
| | 150 x 13 x 3 | 6" x 1/2" x 1/8" | ○ | ○ | ○ | ○ | ○ |
| | 150 x 6 x 6 | 6" x 1/4" x 1/4" | ○ | ○ | ○ | ○ | ○ |
| | 150 x 6 x 3 | 6" x 1/4" x 1/8" | ○ | ○ | ○ | ○ | ○ |

GC Color-green

| Shape | Size | #220 | |
|-------|------------|------------|---|
| ■ | 100 x 13mm | 4" x 1/2" | ○ |
| | 100 x 10 | 4" x 3/8" | ○ |
| | 100 x 8 | 4" x 5/16" | ○ |
| | 100 x 6 | 4" x 1/4" | ○ |
| ▲ | 100 x 13 | 4" x 1/2" | ○ |
| | 100 x 10 | 4" x 3/8" | ○ |
| | 100 x 8 | 4" x 5/16" | ○ |
| ● | 100 x 6 | 4" x 1/4" | ○ |
| | 100 x 13 | 4" x 1/2" | ○ |
| | 100 x 10 | 4" x 3/8" | ○ |
| ● | 100 x 8 | 4" x 5/16" | ○ |
| | 100 x 6 | 4" x 1/4" | ○ |
| | 100 x 13 | 4" x 1/2" | ○ |
| ● | 100 x 8 | 4" x 5/16" | ○ |
| | 100 x 6 | 4" x 1/4" | ○ |

- Note: 1. Standard packing: 10 pcs/inner box.
 2. Special sizes and specifications available on request.
 3. WT (oil filled)stones available on request.