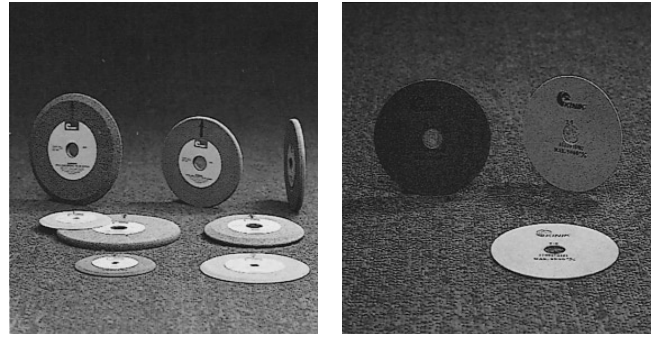


Saw gumming wheels are primarily used for shaping and re-sharpening of various types of saws, principally in the timber and woodworking industries as well as saw manufacturers.

Wheels are furnished in types 1 (straight) and 13 (saucer) designs with either a straight or a variety of face shapes.

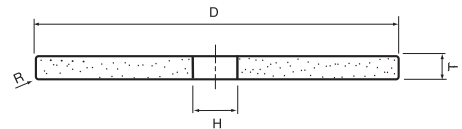


Specification Selection Guide

Application	Wheel Specifications	
	Vitrified	Resinoid
Band Saws (thick)	FA46-MV	FA46-NB
Band Saws (thin gauge)	FA60-NV	FA60-NB
Gang Saws	FA46-NV	FA46-NB
Mill Drag Saws	FA46-MV	FA46-NB
Taper Drag Saws	FA46-MV	FA46-NB
Circular Head Saw	FA46-NV	FA46-NB
Circular Log Saws	FA46-MV	FA46-NV
Circular Box Saws	FA46-MV	FA46-NB
Cross Cut Saws	FA60-MV	FA60-NB
Chain Saws	FA60-NV	FA60-NB
Metal Cutting Saws (steel)	FA46-MV	FA46-NB
Metal Cutting Saws (HSS)	PA60-NV	FA60-NB
Metal Cutting Saws (stellite)	RA80-MV	FA60-MB

For H.S.S. METAL CUTTING (straight wheels)

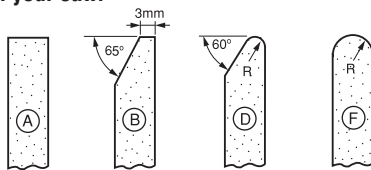
Type 1A (A Face)



Standard Sizes (D x T x H)	Standard Specifications	Max. rpm	Products Code
150 x 1 x 25mm	RA100-N7V	4244	
150 x 1.5 x 25	RA100-N7V	4244	YVR71044-
150 x 1.6 x 25	RA100-N7V	4244	YVR71040-
150 x 1.75 x 25	RA100-N7V	4244	YVR71041-
150 x 2.0 x 25	RA100-N7V	4244	YVR71042-
150 x 3.0 x 25	RA100-N7V	4244	YVR71043-
200 x 1.5 x 32	PA80-QV	3105	
200 x 2 x 32	PA80-QV	3105	
200 x 2.5 x 32	PA80-QV	3105	
200 x 3 x 32	PA80-QV	3105	
230 x 1.5 x 32	PA100-NV	2767	

Saw Gulletting for Manual and Automatic Machines (straight wheels-Type 1)

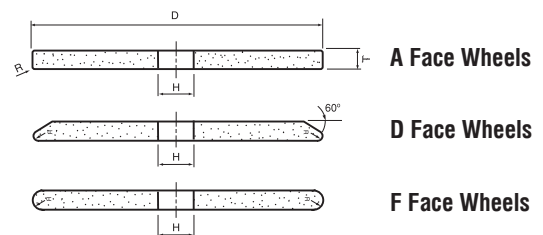
Select the face shape which best fits the gullet between the teeth of your saw.



Type	Standard Sizes (D x T x H)	Standard Specifications	Max. rpm	Products Code
1B	150 x 6 x 12.70	38A80-LV	4,244	YWT01006-
		38A100-LV	4,244	YWT01002-
1B	205 x 6 x 15.88	38A60-LV	3,600	YWT03005-
		38A80-LV	3,600	YWT03003-
		38A100-LV	3,600	YWT03001-
1F	205 x 10 x 31.75	FA60-NV	3,105	
1F	205 x 13 x 31.75	FA60-NV	3,105	
1F	255 x 13 x 31.75	FA46-NV	2,497	
1F	255 x 16 x 31.75	FA46-NV	2,497	
1F	255 x 20 x 31.75	FA46-NV	2,497	
1F	305 x 16 x 31.75	FA36-NB	3,131	
1F	305 x 20 x 31.75	FA36-NB	3,131	
1F	305 x 22 x 31.75	FA36-NB	3,131	
1F	305 x 25 x 31.75	FA36-NB	3,131	

Chain Saw Sharpening Wheels

Type 1 (Straight Wheels)

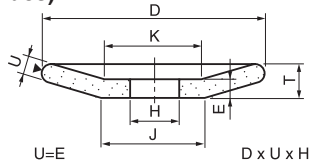


Type	Standard Sizes (D x T x H)	Standard Specifications	Max. rpm	Products Code
1A	125 x 3.2 x 12	FA60-NB	7,639	
1A	125 x 4.0 x 12	FA60-NB	7,639	
1A	140 x 3.8 x 12	FA46-KV	4,547	
1A	140 x 4.5 x 12	FA46-KV	4,547	
1F	140 x 3.2 x 22	PA60-OV	4,547	
1F	145 x 4.7 x 22	PA60-OV	4,390	
1F	145 x 6.0 x 22	PA60-OV	4,390	

SAW GUMMING WHEELS

For Band Saws (Saucer wheels)

Type 13 (F Face)

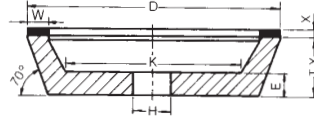


Standard Sizes (D x T x H)	Standard Specifications	Max. rpm	Products Code
205 x (16x10) x 19.05	19A60-PV 38A60-PV	3,105 3,015	YWB33001- YWT33005-
255 x (19x13) x 25.4	19A60-PV 38A60-PV	2,497 2,497	YWB34001- YWT34001-
305 x (22x16) x 31.75	FA36-NB	3,131	
305 x (25x19) x 31.75	FA36-NB	3,131	
305 x (25 x 22) x 31.75	FA36-NB	3,131	

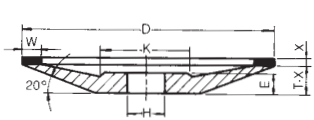
Diamond Wheels:

Select diamond wheel type 11A2 & 12A2.
for tungsten carbide tip saws.

11A2



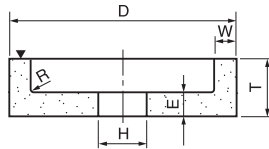
12A2



Type	Standard Sizes (mm)				Recommendation	
	D	T	X	W	Grinding	Finishing
11A2	100	30	3	6	D170-N75B	D500-N75B
12A2	125	13	1.5	6	D230-R75B	D500-N75B
12A2	150	15	2	6	D230-R75B	D500-N75B

Cup Wheels: (Type 6)

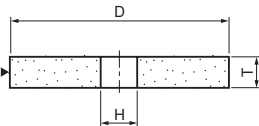
For band saw teeth-sides grinding (stellite)



Standard Sizes (D x T x H)	W	E	Standard Specifications	Max. rpm	Products Code
73 x 38 x 7.94	8	8	38A60-NV	3,400	YXT27008-
80 x 38 x 10	10	10	19A60-PV	3,105	YWB33001-
90 x 38 x 10	10	10	38A60-PV	3,015	YWT33005-
90 x 38 x 15	8	10	19A60-PV	2,497	YWB34001-

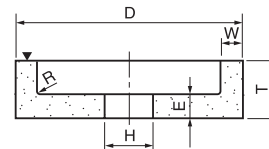
MOULDING KNIFE WHEELS

Type 1-Straight Wheels



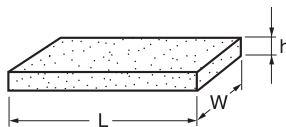
Standard Sizes (D x T x H)	Standard Specifications	Max. rpm	Products Code
225 x 5 x 31.75mm (WADKIN)	WA46-KV	3,080	
	WA60-JV	3,080	
	3KG54-JV	3,080	
225 x 5 x 60mm (WEINIG)	WA46-JV	3,080	
	38A100-KV	3,080	
	38A54-KV	3,080	
	3KG54-JV	3,080	

Moulding Knife Wheels-Straight Cup-6A



Standard Sizes (D x T x H)		Standard Specifications	Max. rpm
mm	inch		
125 x 65 x 31.75 W13, E16	5" x 2-1/2" X 1-1/4" W1/2, E5/8	WA46-G12VP	4,584
150 x 65 x 31.75 W13, E16	6" x 2-1/2" X 1-1/4" W1/2, E5/8	WA46-G12VP	3,820
255 x 100 x 50.8 W32, E25	10" x 4" X 2" W11/4, E1"	WA36-I8V	2,247

Jointing Stones:



Sizes (L x W x h)	Standard Specifications	Products Code
150 x 40 x 13mm	GC600-EV, GC800-DV GC1000-DB	
150 x 60 x 15mm	GC600-EV, GC800-DV GC1000-DB	
300 x 60 x 15mm	GC600-EV, GC800-DV GC1000-DB	
300 x 75 x 19mm	GC600-EV, GC800-DV GC1000DB	
330 x 60 x 15mm	GC600-EV GC800-DV, GC1000-DB	